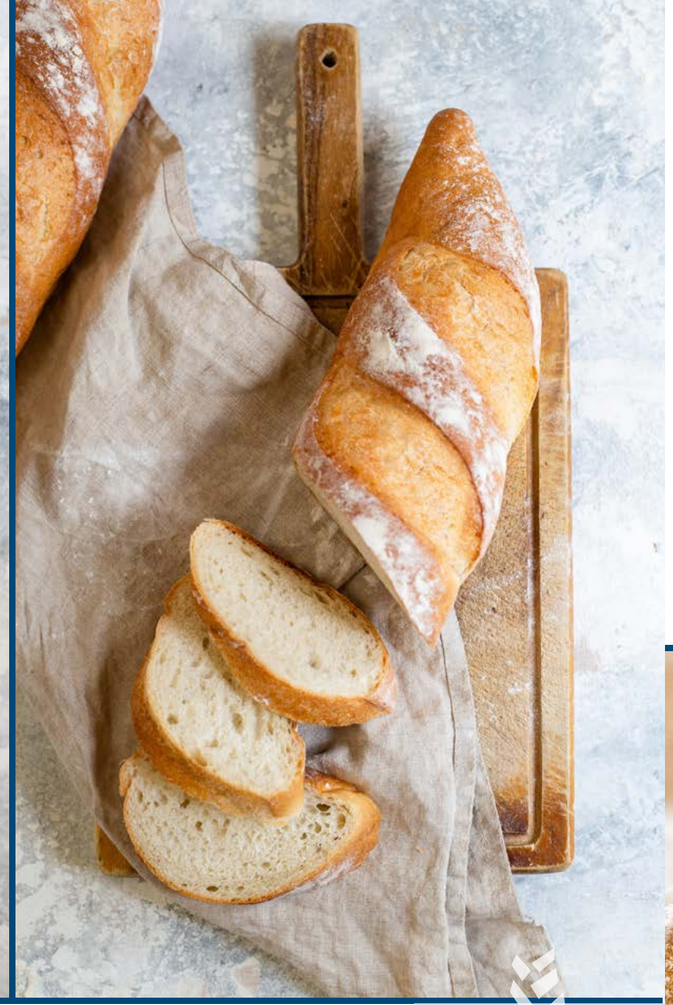
IREKS Flex CL K

CLEAN LABEL*

Improver to enhance volume, stability and texture for various baked goods, e. g. italien-style breads, baguettes

102917USA IREKS FLEX CL K (25 lbs paper bag)

IREKS



Ciabatta

Bread flour	100 lbs		100 %
IREKS FLEX CL K	5 lbs		5 %
Olive oil	2 lbs		2 %
Salt	2 lbs		2 %
Compressed yeast	1 lbs	8 oz	1.5 %
Water, variable	85 lbs		85 %
Total weight	195 lbs	8 oz	

Mixing time:	2 minutes low + 8 to 10 minutes high (spiral mixer)
Dough temperature:	75° F – 78° F
Floor time:	90 – 120 minutes
Scaling weight:	4 oz – 10.5 oz
Intermediate proof:	none
Instructions for use:	Mix all the ingredients into a smooth dough and allow to proof in oiled dough basins or bowls. After the floor time, turn the dough out onto a table dusted with flour, scale into pieces, place on trays and allow to proof. After the final proof, bake giving steam.
Final proof:	30 minutes
Baking temperature:	455° F, giving steam
Baking time:	20 – 25 minutes

Ciabatta

Baguettes

Bread flour	90 lbs		90 %
Wheat semolina	10 lbs		10 %
IREKS FLEX CL K	3 lbs		3 %
Salt	2 lbs		2 %
Compressed yeast	1 lbs	8 oz	1.5 %
Water, variable	75 lbs		75 %
Total weight	181 lbs	8 oz	

Mixing time:	4 minutes low + 8 minutes high (spiral mixer)
Dough temperature:	72° F – 75° F
Floor time:	90 minutes
Scaling weight:	4 oz – 12.5 oz
Intermediate proof:	none
Processing:	baguettes
Final proof:	45 minutes, variable or retarder overnight
Baking temperature:	455° F, dropping to 390° F, giving steam
Baking time:	18 – 25 minutes

Baguettes

- typical coarse crumb texture
- good volume & dough strength
- makes dough tolerant
- high water absorption of the dough
- aromatic taste
- long-lasting crispness
- simple and efficient production (individual processing possible)

advantages

IREKS FlexCLK

*The description „Clean Label" is used at IREKS for products where we do not use any additives or to which we add only ascorbic acid (E 300) in the case of products for bread, baked goods and snacks or only raising agents in the case of confectionery baked goods.

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